





# Component Engineering - BOM Management -

**Scope :** Ensuring the efficient and effective management of component information throughout the product lifecycle.

Application: Reliability, cost-effectiveness and Streamline PCB design.

BOM management in PCB design streamlines component selection, inventory tracking, and cost estimation. It ensures optimal component choices based on functionality, cost, and availability, while also facilitating inventory control to prevent shortages or overstocking. By maintaining accurate cost estimates, designers can meet budget constraints effectively.

Additionally, it aids in supplier evaluation and selection, ensuring timely procurement of quality components. Version control of the BOM minimizes errors and discrepancies, while compliance documentation guarantees adherence to industry standards.







# Component Engineering - Challenges

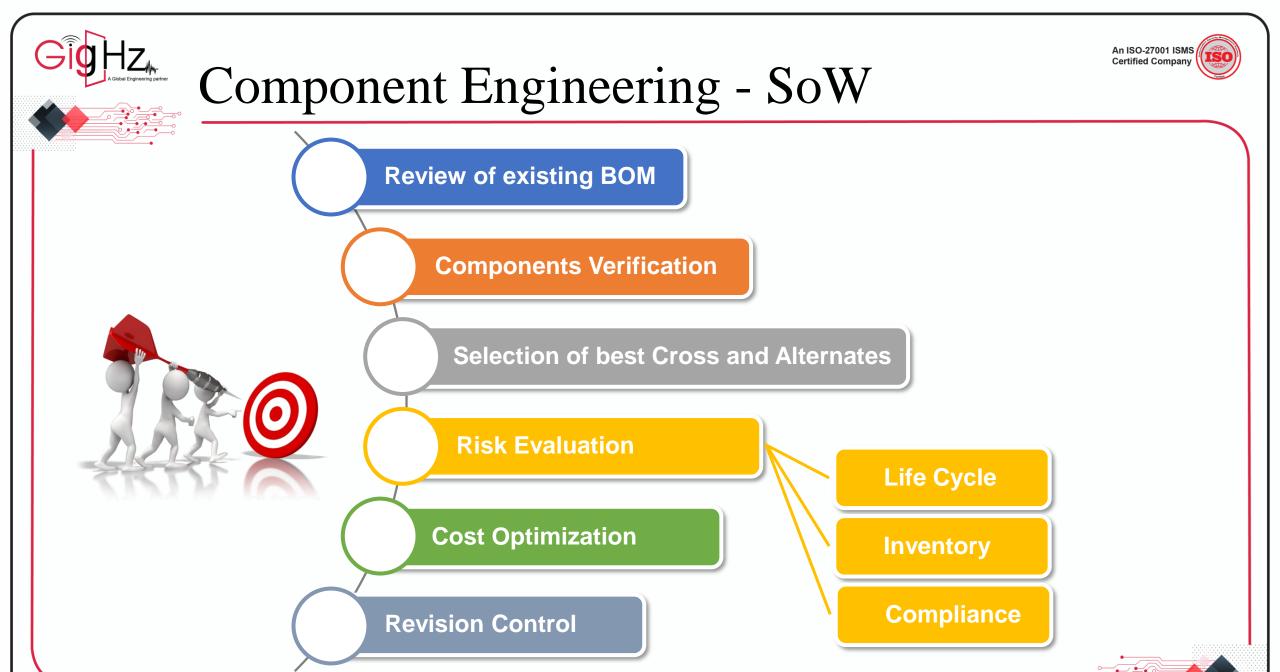
The client requested to manage the BOM of existing design for expedites the Design and Production Process with significant cost savings.

## **Challenges**

- ♦ Alternate parts and cross selection
- ♦ Managing all component data & Keeping updated
- ◆ Parts Obsolescence and EOL tracking
- ♦ Component lifecycle and availability tracking
- ♦ Lead time tracking
- ♦ Supply chain management
- ◆ Information from Supplier/Manufacturer
- ◆ Forecasting of obsolescence and Lifecycle
- ♦ Compatibility and Compliance with design requirements
- ♦ Revision management
- ♦ Risk management













# Review and Verification of BOM

Customer's existing BOM was analyzed to identify any inconsistencies, inaccuracies, or missing information about the components/parts in the BOM.

Verify the accuracy and completeness of component data including part numbers, descriptions, manufacturers, quantities, and any other details/specifications.

| PART NUMBER            | DESCRIPTION         |              | SCRIPTION MANUFACTURER QUANTITY |   |                                       |  |
|------------------------|---------------------|--------------|---------------------------------|---|---------------------------------------|--|
| GH1G-AU                | Rectifier / Diode   |              | Panjit                          | 1 |                                       |  |
| BAV23C                 | Diode               |              | Nexperia                        | 1 |                                       |  |
| PJA3440-AU             | MOSFET              |              | Panjit                          | 4 |                                       |  |
| TMP1200                | LDO - 5V            |              | Tamul Power Semiconductor       | 1 |                                       |  |
| A80804                 | LED Driver          |              | Allegro MicroSystems            | 1 | Generic Description                   |  |
| MPM3551                | LDO - PRE Buck      |              | Monolithic Power Systems        | 1 | concine Besomption                    |  |
| S9KEAZN8AMFK           | MCU                 |              | NXP                             | 1 |                                       |  |
| GCM155R71C104KA55D     | CAP_CERAMIC_1005    | _100nF_16V_K | Murata Manufacturing            | 1 | 1 D 31 1                              |  |
| C0402C103K5RECAUTO7411 | CAP_CERAMIC_1005    | _10nF_50V_K  | KEMET Corporation               | 2 | Incomplete Part Number                |  |
| C0402C479K5GAC         | CAP_CERAMIC_3225    | _47uF_10V_M  | KEMET Corporation               | 1 | •                                     |  |
| GCM155R71H473KE01D     | CAP_CERAMIC_1005    | _4.7pF_50V   | Murata Manufacturing            | 1 | Missing Tolerance                     |  |
| C1210C476M8RACTU       | CAP_CERAMIC_0402    | _100nF_50V_K | KEMET Corporation               | 2 | · ·                                   |  |
| C0603C105K4RACAUTO     | CAP_CERAMIC_1608    | _1uF_16V_K   | KEMET Corporation               | 1 | Missing Power Rating, Tolerance       |  |
| ERJH2RD4701X           | RES_1005_104_100m   | W_B          | Panasonic                       | 1 | ivinsting 1 over 1 tuting, 1 ordinate |  |
| RK73H1ETTP7323F        | RES_1005_4701_100n  | nW_F         | KOA Speer Electronics           | 1 |                                       |  |
| ERJH2GJ103X            | RES_1005_7323_100n  | nW_F         | Panasonic                       | 2 |                                       |  |
| RJH2RF1023X            | RES_1005_1023       |              | Panasonic                       | 1 |                                       |  |
| RJH2GJ473X             | RES_1005_103_100m   | W_J          | Panasonic                       | 1 |                                       |  |
| RJH2RF1743X            | RES_1005_473_100m   | W_F          | Panasonic                       | 1 |                                       |  |
| RJH2RD2611X            | RES_1005_1743_100n  | nW_F         | Panasonic                       | 1 |                                       |  |
| RJ3GEYJ153V            | RES_1608_153_100m   | W_F          | Panasonic                       | 1 |                                       |  |
| GRM022R61A104ME01L     | RES_1005_2.61k_100r | mW_F         | Murata Manufacturing            | 1 | •                                     |  |



## An ISO-27001 ISMS Certified Company



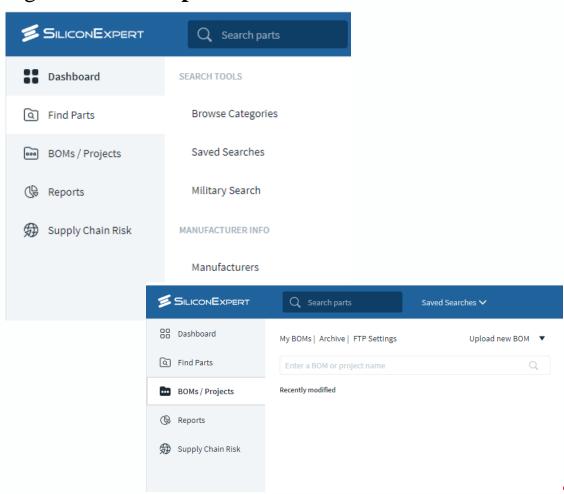
# Selection of Cross / Alternates

We executed the alternate selection using the **Silicon Expert**.

In this, components are searched through
Global search
Find parts options.

Also, can be searched based on Component categories and Manufacturers.

For BOM, directly uploaded to the tool and accessed globally, which eliminate BOM revisions and version controls effectively.





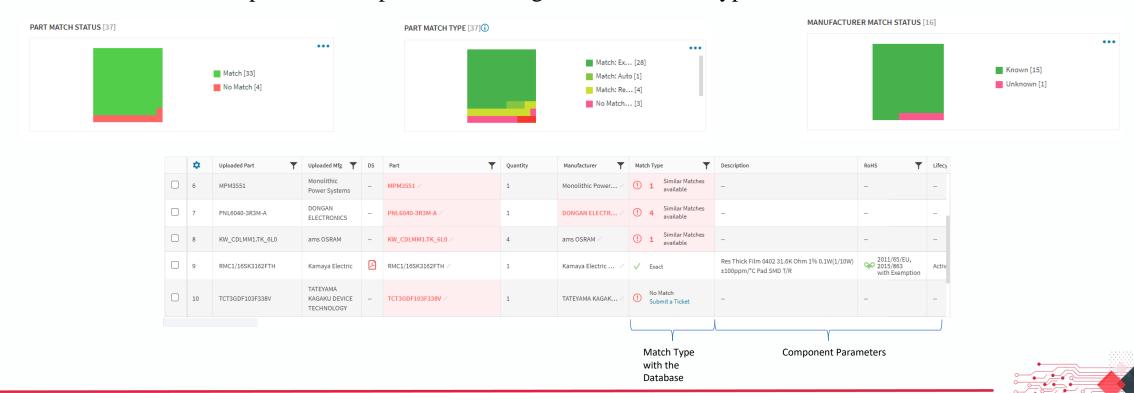




# Selection of Cross / Alternates (Cont.)

Client's BOM is uploaded as per the requirements of the tool. Based on the Components in the uploaded BOM following details are available in the dashboard.

Part Match Status Part Match Type Manufacturer Status and List of BOM components with parameters along with their match type status







# Selection of Cross / Alternates (Cont.)



Using Match Type, best cross or alternate selected, that is similar to the part already in the existing BOM.

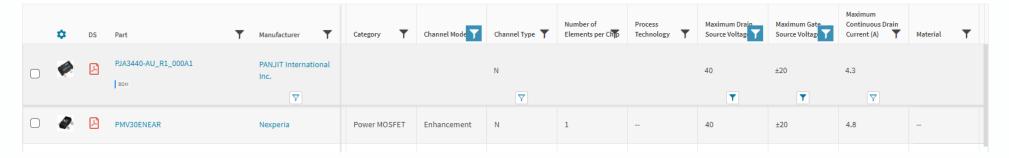
| SIMILAR | IMILAR MATCHES - 1 results |       |                  |                      |                     |   |           |      |          |            |           |
|---------|----------------------------|-------|------------------|----------------------|---------------------|---|-----------|------|----------|------------|-----------|
|         |                            | IMAGE | PART             | MANUFACTURER         | MATCH<br>CONFIDENCE | DESCRIPTION                                   | LIFECYCLE | RoHS | REACH    | Y-to-EOL   | Inventory |
|         |                            |       | GH1G-AU          | Panjit               |                     |   |           |      |          |            |           |
|         | DEDI ACE                   |       | GH1G-ALL P2 0004 | PANJIT International |                     | Surface Mount Rectifier Diode Automotive AEC- | Active    |      | Affected | 12 A years | 1         |

Using cross by parametric search, best alternate parts identified for the components list in the BOM (existing)

Ex- Best Alternate for PJA3400-AU

Parametric – Max. Drain source Voltage –  $\pm 20$ V, Max. Drain source Voltage –  $\pm 20$ V, Mode – Enhancement -----PMV30ENEAR











# Risk Evaluation



Risks involved in this BOM was analyzed based on four major categories.

\*Life Cycle

\*Multi-sourcing

\*Compliance

\*Inventory

For each categories, priority can be configured manually based on the requirement from the client, here the most priority is for Lifecycle of the component.



| OVERALL       | 10 | 100%   |  |
|---------------|----|--------|--|
| INVENTORY     | 2  | 20.00% |  |
| COMPLIANCE    | 1  | 10.00% |  |
| MULTISOURCING | 2  | 20.00% |  |
| LIFECYCLE     | 5  | 50.00% |  |

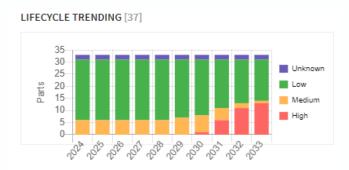


# Risk Evaluation (Cont.)

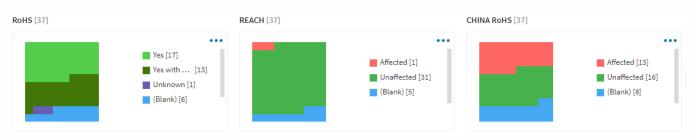




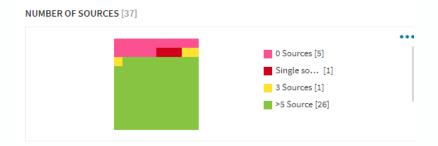
Life Cycle – For next 10Years Components availability over the years based on years to end of life of the component.



Compliance – Environmental Risk Details related to the compliances – ROHS, REACH, etc., with the part.



Multi-sourcing — No. of cross/alternate availability for the parts in the BOM.



Inventory – No. of Distributors

Details related to the different
distributors for the ease of procurement.











# Cost Optimization & Revision Control

## **Cost Optimization**

During the cross/ alternate selection of the part, cost effective part is selected using the budgetary prices.

New managed BOM provided with budgetary prices in the list to check with the cost comparison of existing BOM.

#### **Revision Control**

Maintaining BOM in the cloud, eliminates the revision control of the BOM. Using the History tab, track of actions carried on the BOM with details are listed.

| DASHBOARD MATCH BROWSE RISK REPORTS SETTINGS HISTORY        |              |                  |   |  |
|---|--------------|------------------|---|--|
|   |              |                  |   |  |
| CHANGES ①   | CHANGED ON   | CHANGED BY       | DETAILS   |  |
| Part replaced - From to KW CDLMM1.TK-Y1Y4-5L06L0-24A4-700-R | Mar 21, 2024 | XXXX XXXXXXXXX   | Part rule added, Check settings tab for details |  |
| Part replaced - From A80804KETASR to A80804KETASR           | Mar 21, 2024 | XXXX XXXXXXXXX   | -   |  |
| Part replaced - From to A80804KETASR                        | Mar 21, 2024 | XXXX XXXXXXXX    | Part rule added, Check settings tab for details |  |
| Part replaced - From to PJA3440-AU_R1_000A1                 | Mar 21, 2024 | XXXXX XXXXXXXXXX | Part rule added, Check settings tab for details |  |
| Part replaced - From to GH1G-AU_R2_000A1                    | Mar 21, 2024 | XXXXX XXXXXXXXXX | Part rule added, Check settings tab for details |  |
| BOM created   | Mar 21, 2024 | XXXX XXXXXXXXX   |   |  |
|   |              |                  |   |  |









# Value Adds - Alerts

#### Alerts

If any changes to the list of components in the BOM, like price change, lead time change, PCN changes and any other changes, Notifications about the change is updated to the client through mail.

To achieve this, alters are created for the managed BOM as per the requirement.

| Setup New Alert  |  | >        |
|--|--|----------|
| Alert Name *   | Alert On   |          |
| BOM Updates  | ① Available in SCRM <u>Subscription</u>  |          |
| Email Address *  | SCRM: Events ①  ② Available with Open Market   |          |
| abc@xyz.net 😵  | ☐ Open Market Risk ① ☐ Market Availability   |          |
| Edit/Delete Permissions  | □ Inventory ①  |          |
| Me Only     All Other Users  | □ Price ①  ✓ Lead Time   |          |
| Options  | Alert me when Lead Time:   |          |
| Include BOM Path and number of BOMs in alert details                                     | ✓ Above 3 📥  |          |
| Attach SmartPCN XML v3.08 in PCN Alert's Emails Also alert me on Similar Match parts (1) | ☑ Below 8 📥  |          |
| ● High ○ Medium ○ Low  | ✓ PCN: All   |          |
|  | ✓ PCN: Lifecycle Changes   |          |
|  | <ul> <li>✓ Alert/Recall</li> <li>✓ New Production</li> <li>✓ Not Recommended For New Design</li> <li>✓ Obsolescence Notices</li> <li>✓ Recall</li> </ul> |          |
|  | ✓ PCN: Non-Functional Change Notifications   |          |
|  | CAN  | CEL SAVE |







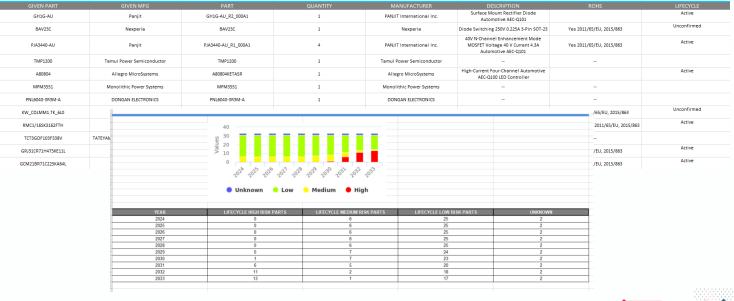


- Provided the Managed BOM, with budgetary prices to compare the cost savings.
- Risk Report Predicted for managed BOM based on Life cycle, Inventory, Multi-sourcing.
- Alerts through notifications, for any changes to the list components in the BOM.

### **Existing BOM**

| A                      | В                            | C                                 | D        |
|------------------------|------------------------------|-----------------------------------|----------|
| PART NUMBER            | DESCRIPTION                  | MANUFACTURER                      | QUANTITY |
| GH1G-AU                | Rectifier / Diode            | Panjit                            | 1        |
| BAV23C                 | Diode                        | Nexperia                          | 1        |
| PJA3440-AU             | MOSFET                       | Panjit                            | 4        |
| TMP1200                | LDO - 5V                     | Tamul Power Semiconductor         | 1        |
| A80804                 | LED Driver                   | Allegro MicroSystems              | 1        |
| MPM3551                | LDO - PRE Buck               | Monolithic Power Systems          | 1        |
| S9KEAZN8AMFK           | MCU                          | NXP                               | 1        |
| PNL6040-3R3M-A         | Inductor                     | DONGAN ELECTRONICS                | 1        |
| KW_CDLMM1.TK_6L0       | LED                          | ams OSRAM                         | 4        |
| RMC1/16SK3162FTH       | Resistor                     | Kamaya Electric                   | 1        |
| TCT3GDF103F338V        | Thermistor                   | TATEYAMA KAGAKU DEVICE TECHNOLOGY | 1        |
| GRJ31CR71H475KE11L     | CAP_CERAMIC_3216_4.7uF_50V_K | Murata Manufacturing              | 3        |
| GCM21BR71C225KA64L     | CAP_CERAMIC_2012_2.2uF_16V_K | Murata Manufacturing              | 1        |
| GCM155R71C104KA55D     | CAP_CERAMIC_1005_100nF_16V_K | Murata Manufacturing              | 1        |
| C0402C103K5RECAUTO7411 | CAP_CERAMIC_1005_10nF_50V_K  | KEMET Corporation                 | 2        |
| C0402C479K5GAC         | CAP_CERAMIC_3225_47uF_10V_M  | KEMET Corporation                 | 1        |
| GCM155R71H473KE01D     | CAP_CERAMIC_1005_4.7pF_50V   | Murata Manufacturing              | 1        |
|                        |                              |                                   | _        |

## Managed BOM

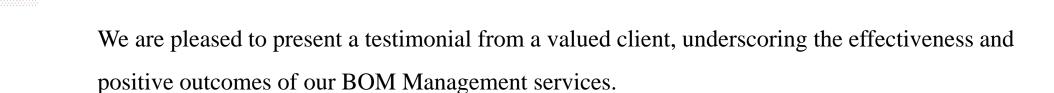








## **Customer Testimonial**



"As a customer, we were thoroughly impressed with the exceptional BOM management task. Their expertise and dedication in managing our existing design's BOM surpassed our expectations. They meticulously identified alternate parts that not only met our requirements but also offered cost-effective solutions. Additionally, their thorough risk evaluation factors ensured that our project remained on track without compromising quality. Additionally, they completed the task well within our specified timeline, demonstrating their efficiency and reliability. We are highly satisfied with the outcome of their services and look forward to collaborating with them again in the future.!"





#### An ISO-27001 ISMS Certified Company

# Conclusion

We delivered the client with a managed BOM, resulting in streamlined the client's operations, ensuring cost-effectiveness and efficiency. This underscores our unwavering dedication to delivering high-quality solutions and our technical expertise.

Our collaboration extends beyond technical aspects; it involves enhancing BOM efficiency to optimize design and production processes, by integrating our expertise with in-depth understanding of the client's specific requirements.

Our commitment is focused to delivering top-tier ECAD services (Component Engineering), showcasing our unparalleled skills and unwavering reliability in achieving outstanding results.

